

IN THE ABSTRACT

Please substitute the following Abstract for the Abstract contained in the application.

ABSTRACT OF THE DISCLOSURE

A punch press tool includes a cylindrical punch guide in which a punch body provided with a punch tip for press forming is fit slidably. The punch tip consists of an appropriate number of long forming punch tips each including a press forming portion in the leading end thereof. The punch tip also consists of an appropriate number of clamping punch tips each with a shorter length compared with the forming punch tips. Both of the tips are attached to the punch body detachably and exchangeably.